



Jhansi

BILL OF MATERIAL

DEPT	NO OF	TYPE OF PRODUCT	BOM	2	4	6	7	5	1	5	0	0	2	2	REV	00	VER	00
	ITM	VAR	CUSTOMER / PROJECT															
Jhansi	40600	28	2	RECTIFIER TRANSFORMER	TITLE	OIL C / V PIPE WORK ASSY.												

SHEET 1 OF 6

VAR NO & VAR QTY				DU	VAR	ITM NO	DESCRIPTION	S	DRG NO		ITEM	VAR	
03	02	01	00				SIZE	MAT CODE		MAT SPEC		A/C	UM
REMARKS							UNIT WT		QTY		GS	ZONE	
0	0	002	002			001	CONSERVATOR SUPPORT B.S.P	7					
							8 Tk x 311 x 422 lg	AA1011808056		AA10108		NA	
							TO DETAIL	7.081				NA	
0	0	002	002			002	CONSERVATOR SADDLE B.S.P.	7					
							5 Tk x 75 x 557 lg	AA1011808013		AA10108		NA	
							WELD TO ITM 001	1.64				NA	
0	0	001	001			003	CONSERVATOR ASSY.		24675150021			00	
												NA	
							96.8				NA		
0	0	002	002			004	PIPE MED STL. TO IS:1239 (part 1) - 2004.	6					
							25 NB x "A" lg	NA				NA	
							REFER DETAIL - 'D'	0.22				NA	
0	0	001	001			005	PIPE MED STL. TO IS:1239 (part 1) - 2004.	6					
							25 NB x 219 lg	NA				NA	
							TO DETAIL	1.15				NA	

PREP BY: A K SRIVASTAVA				CHKD BY: A K SRIVASTAVA				APPD BY: NEERAJ VARSHNEY				REV	00
30/01/15				18/04/15				21/04/15				BOM	2 4 6 7 5 1 5 0 0 2 2 VER 00

DISTRIBUTION (DEPT & QTY)													(STATUS: -Approved)					
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		BILL OF MATERIAL																																					
DEPT		NO OF		TYPE OF PRODUCT										BOM										REV		VER													
		ITM		VAR		CUSTOMER / PROJECT																																	
Jhansi		40600		28		2		RECTIFIER TRANSFORMER										TITLE OIL C / V PIPE WORK ASSY.										SHEET 2 OF 6											
VAR NO & VAR QTY				DU		VAR		ITM		DESCRIPTION										S		DRG NO						ITEM		VAR									
03 02 01 00										SIZE										MAT CODE		MAT SPEC						A/C		UM									
										REMARKS										UNIT WT		QTY						GS		ZONE									
0 0 001 001								006		PIPE MED STL. TO IS:1239 (part 1) - 2004.										6																			
										25 NB x 158 lg										NA								NA											
										TO DETAIL										0.815								NA											
0 0 006 006								007		SHIM CR.STL.SHEET										7																			
										1.6 Tk x 25 x 155 lg										AA1011715090		AA10115						NA											
										TO DETAIL FOR ADJUSTMENT										0.046								NA											
0 0 005 005								008		FLANGE (25 N.B)																													
																				BP9006036650								NA											
																				0.42								NA											
0 0 002 002								009		SQUARE FLANGE (25 N.B)										7																			
										12 Tk x 76 x 76 lg										AA1011808099		AA10108						NA											
										AS PER TR 25015F IT. 013										0.35								NA											
0 0 001 001								010		BUCHHOLZ RELAY (OF1) 25 N.B																													
																				JS9006262040								NA											
																				11								NA											
PREP BY: A K SRIVASTAVA						CHKD BY: A K SRIVASTAVA						APPD BY: NEERAJ VARSHNEY																REV		00									
30/01/15						18/04/15						21/04/15						BOM 2 4 6 7 5 1 5 0 0 2 2										VER		00									
DISTRIBUTION (DEPT & QTY)																												(STATUS: -Approved)											



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DEPT	NO OF	TYPE OF PRODUCT	BOM	2	4	6	7	5	1	5	0	0	2	2	REV	00	VER	00
ITM	VAR	CUSTOMER / PROJECT	TITLE	OIL C / V PIPE WORK ASSY.	SHEET	3	OF	6										
40600	28	2	RECTIFIER TRANSFORMER															

VAR NO & VAR QTY				DU	VAR	ITM NO	DESCRIPTION	S	DRG NO		ITEM	VAR							
03	02	01	00				SIZE	MAT CODE		MAT SPEC		A/C	UM						
REMARKS							UNIT WT		QTY		GS	ZONE							
0	0	002	002			011	VALVE 25 N.B												
							BP9006035720									NA			
							3				NA								
0	0	008	008			012	HEX.HD.STL.SCREW	7											
							M-10 x 25 lg							AA7121123223			NA		
							0				NA								
0	0	006	006			013	HEX.HD.STL.SCREW	7											
							M-12 x 30 lg							AA7121123363		AA7121123		NA	
							0.082				NA								
0	0	016	016			014	HEX.HD.SCREW	7											
							M-12 x 40 lg							AA7121123380		AA7121123		NA	
							0				NA								
0	0	028	028			015	HEX.NUT STL	7											
							M-12							AA7151115040			NA		
							0.017				NA								

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30/01/15				18/04/15				21/04/15				BOM	2 4 6 7 5 1 5 0 0 2 2 VER 00

DISTRIBUTION (DEPT & QTY)													(STATUS: -Approved)					
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BILL OF MATERIAL

DEPT	NO OF	TYPE OF PRODUCT	BOM	2	4	6	7	5	1	5	0	0	2	2	REV	00	VER	00
ITM	VAR	CUSTOMER / PROJECT	TITLE	OIL C / V PIPE WORK ASSY.	SHEET	4	OF	6										
40600	28	2	RECTIFIER TRANSFORMER															

VAR NO & VAR QTY				DU	VAR	ITM NO	DESCRIPTION	S	DRG NO		ITEM	VAR	
03	02	01	00				SIZE	MAT CODE		MAT SPEC		A/C	UM
REMARKS							UNIT WT		QTY		GS	ZONE	
0	0	012	012			016	MACHINED WASHER STEEL M 12						
								AA7161001072	AA7161001		NA		
								0.006		NA			
0	0	0	005			017	GASKET 25 N.B (NBC SHT.)	7					
							6 Tk x 115 OD	AA5981702052	AA59802		NA		
								0.048		NA			
0	0	0	002			018	SQUARE GASKET (NBC SHT.)	7					
							6 Tk x 76 x 76 lg	AA5981702052	AA59802		NA		
								0.025		NA			
0	0	005	0			019	GASKET 25 N.B (NEBAR SHT.)	7					
							8 Tk x 115 OD	JH9006261030	NEBAR F466		NA		
								0.064		NA			
0	0	002	0			020	SQUARE GASKET (NEBAR SHT.)	7					
							8 Tk x 76 x 76 lg	JH9006261030	NEBAR F466		NA		
								0.033		NA			

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30/01/15				18/04/15				21/04/15				BOM	2 4 6 7 5 1 5 0 0 2 2 VER 00

DISTRIBUTION (DEPT & QTY)													(STATUS: -Approved)					
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DEPT		NO OF		TYPE OF PRODUCT										BOM										REV		VER													
		ITM		VAR		CUSTOMER / PROJECT																																	
Jhansi		40600		28		2		RECTIFIER TRANSFORMER										TITLE OIL C / V PIPE WORK ASSY.										SHEET 5 OF 6											
VAR NO & VAR QTY				DU		VAR		ITM		DESCRIPTION										S		DRG NO						ITEM		VAR									
03 02 01 00								NO		SIZE										MAT CODE		MAT SPEC						A/C		UM									
										REMARKS										UNIT WT		QTY						GS		ZONE									
0 0 0 001								021		GASKET (NBC SHT.)										7																			
										6 Tk x 754 ID x 856 OD										AA5981702052		AA59802						NA											
																				0.619								NA											
0 0 0 001								022		GASKET (NBC SHT.)										7																			
										6 Tk x 130 ID x 188 OD										AA5981702052		AA59802						NA											
																				0.13								NA											
0 0 001 0								023		GASKET (NEBAR SHT.)										7																			
										8 Tk x 754 ID x 856 OD										JH9006261030		NEBAR F466						NA											
																				0.826								NA											
0 0 001 0								024		GASKET (NEBAR SHT.)										7																			
										8 Tk x 130 ID x 188 OD										JH9006261030		NEBAR F466						NA											
																				0.173								NA											
0 0 002 002								025		SADDLE FOR LIFTING LUG.										7																			
										6 Tk x 110 x 200 lg										AA1011808030		AA10108						NA											
										TO DETAIL										0.87								NA											
PREP BY: A K SRIVASTAVA						CHKD BY: A K SRIVASTAVA						APPD BY: NEERAJ VARSHNEY																REV		00									
30/01/15						18/04/15						21/04/15						BOM 2 4 6 7 5 1 5 0 0 2 2										VER		00									
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		DEPT		NO OF		TYPE OF PRODUCT										BOM										2		4		6		7		5		1		5		0		0		2		2		REV		00		VER		00			
		ITM		VAR		CUSTOMER / PROJECT																																																			
Jhansi		40600		28		2		RECTIFIER TRANSFORMER										TITLE										OIL C / V PIPE WORK ASSY.										SHEET 6 OF 6																			
VAR NO & VAR QTY				DU		VAR		ITM		DESCRIPTION										S		DRG NO										ITEM		VAR																							
03		02								01		00		SIZE										MAT CODE					MAT SPEC					A/C		UM																					
REMARKS										UNIT WT					QTY					GS		ZONE																																			
0		0		002		002						026		LIFTING LUG.										7																																	
6 Tk x 70 x 100 lg														AA1011808030					AA10108					NA																																	
TO DETAIL														0.33										NA																																	
PREP BY: A K SRIVASTAVA										CHKD BY: A K SRIVASTAVA										APPD BY: NEERAJ VARSHNEY																				REV		00															
30/01/15										18/04/15										21/04/15										BOM		2		4		6		7		5		1		5		0		0		2		2		VER		00	
DISTRIBUTION (DEPT & QTY)																												(STATUS: -Approved)																													